



Shop and Foundry Practice Volume 2 (Paperback)

By International Schools

Rarebooksclub.com, United States, 2012. Paperback. Book Condition: New. 246 x 189 mm. Language: English . Brand New Book ***** Print on Demand *****.This historic book may have numerous typos and missing text. Purchasers can download a free scanned copy of the original book (without typos) from the publisher. Not indexed. Not illustrated. 1901 Excerpt: .is required, a nicked cutter or its equivalent (an inserted-tooth cutter) would be selected. 17. When it is a question of whether a plain mill, a side mill, or an end mill is to be used, it is to be observed that for side milling and end milling less power is usually required. Furthermore, when the cutter must pass over slender or pointed parts of the work, there is less springing and less breaking of the edges with a side cutter or end cutter than with a plain cutter. On the other hand, the plain cutter will usually produce the work in less time, and is the one to use when other circumstances permit it. 18. Considering now the case of grooving, when the groove is straight, it can usually be cut cheapest by plain cutters, slitting cutters, or formed cutters, depending on the profile of...

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